



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2535
Job Sheet 176479



Part No: D2535

Job Qty: 50 ea

Part Name: Spring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/10/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP A 99.04.19 New Issue (From hand written IPP) DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs		5/10/18	0.00	0.00	Purchasing		APR 25/18
110	Packaging	50 pcs		5/10/18	0.00	0.00	Packaging2		APR 25/18
120	QC	50 pcs		5/10/18	0.00	0.00	QC6		MAY 24 2018
130	Packaging	50 pcs		5/10/18	0.00	0.00	Packaging3	St008	MAY 25 2018
140	QC21-SA	50 Ea		5/10/18	0.00	0.00	QC21		MAY 28 2018

Part Op 100 - Issue P/O: _____ Possible Supplier: Victoria Spring, 0.070 SS Torsion Spring

Descriptions: 110 - Ensure Material Release Note is attached

120 - Check dims to dwg

PO 039725 APR 27. 2018 x 50 R L

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2535P	Spring	50 pcs (1 ea)	100-Purchasing	5073178

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2535P	50	0	0

Part Specifications

Specifications could not be found.



Container No: S073832



Part: D2535

Job No: 176479

Serial No/Batch: S073832

Revision:

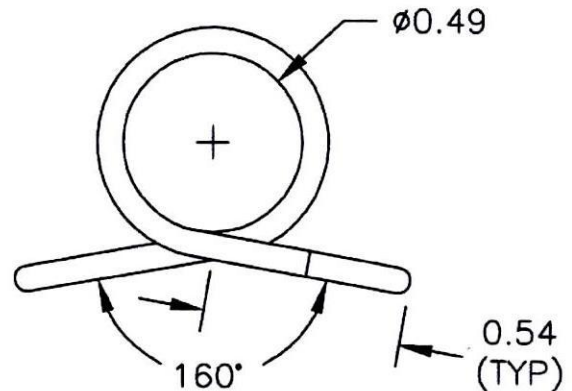
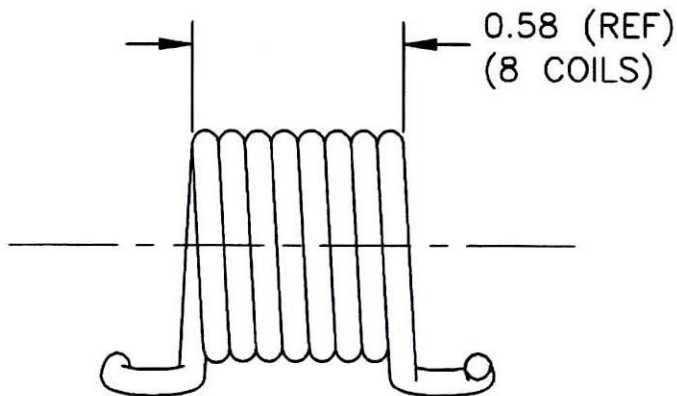
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 532-5200
Email: sales@dartaero.com
www.dartaerospace.com

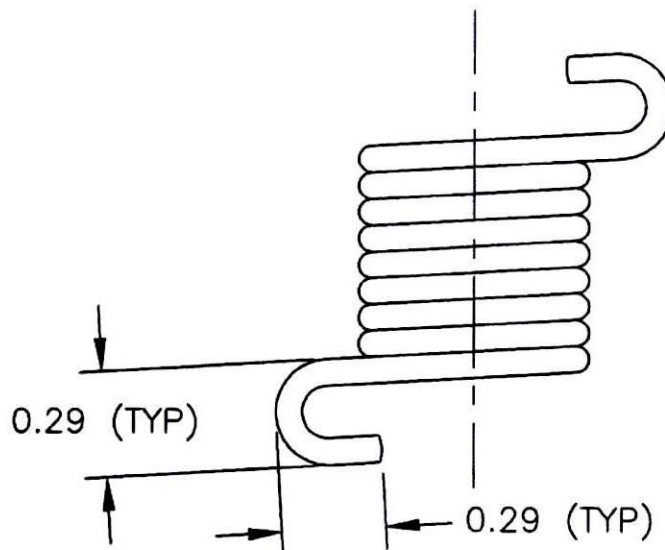
Date: 05/23/19

DART

DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED [Signature]	DRAWING NO. D2535	REV. A SHEET 1 OF 1
DATE 99.04.08	TITLE SPRING SPEC CONTROL		SCALE 2:1
A	99.04.08	NEW ISSUE	

RELEASED
99.05.11 KE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 176479
APR 25 2018

**SPECIFICATION CONTROL DRAWING**

TENSION SPRING WITH 8 COILS (NO GAP BETWEEN COILS)

MATERIAL: AISI STAINLESS STEEL $\phi 0.070$

POSSIBLE SUPPLIERS: VICTORIA SPRINGS, P/N .070SS TENSION SPRING

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



Dart Aerospace Ltd.
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PURCHASE ORDER **PO039725**

Supplier: VIC002-VC
Victory Spring Ltd.
3810 - 51 Ave.
Edmonton
AB
T6B 3T5 Canada
Phone: 780 442 4020
Fax: 780 466 8000

PO No: PO039725

PO Date: 4/27/18

Due Date: 5/11/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 27 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D2535P		Spring As per Dwg D2535 Rev. A	Firmed	5/11/18	50 pcs	50 pcs	50 pcs	\$4.74/pcs	\$237.00

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Line Item Note W/O 176479

Grand Total: \$237.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

(Handwritten signature)

Plex 4/27/18 8:33 AM dart.Lussier.Patrick

CERTIFICATE OF CONFORMANCE

REPORT FOR : Dart Aerospace Ltd.	DATE: 11-May-2018
PART/DRAWING #: D2535P / VIC 1533	PO # PO039725
DESCR: Torsion Spring	QUANTITY: 50

CHARACTERISTIC	SPECIFIED	MEASURED	NOTES
Material type	SS302	yes	
Material diameter	0.07	0.072	
Coil I.D.	0.490	.489"	
Coil O.D.		.634"	
Number of Coils	8 ref	7.9	
Overall Length		1.109	
End Type	per dwg	yes	
Helix	RHW	RHW	

COMMENTS

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MAY 24 2018

Mill Certificate attached: Yes
Material Heat Number: KNAX00924

Inspected by: *Jeremy Burrowes*